

# Integra Adhesives

## SURFACE BONDER ULTRA

The ultra-versatile adhesive for the ever expanding surfacing industry.



Offered pre-colored in a 215ml, 2:1 cartridge.  
See website for list of available cartridge colors.



**UV AND WEATHER  
RESISTANT FOR INDOOR  
OR OUTDOOR USE**



**WORKS ON POLISHED,  
HONED AND TEXTURED  
MATERIALS**



**STRONG BONDS TO MOST  
HARD SURFACING  
COUNTERTOP MATERIALS**



**WON'T YELLOW, STAIN OR  
BLEED WHITE MARBLE,  
STONE OR GRANITE**

Download our online color charts or our app to achieve the perfect color matches on endless surfaces

# SURFACE BONDER ULTRA

Surfacing adhesive for indoor and outdoor applications on today's trending surfaces

## ADVANTAGES

UV Resistant  
Withstands extreme weather  
Won't yellow  
Invisible Seams  
High Strength  
9-12 minutes working time  
90-110 minutes fixture time

## APPLICATIONS

Outdoor and indoor use on most hard surfacing materials.

- ✓ Deck seams
- ✓ Laminations
- ✓ Mitered edges

**LOW VOC**  
INDOOR AIR QUALITY CERTIFIED

## CONTACT

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**Integra**  
**Adhesives**

## Product Overview

Surface Bonder Ultra is a UV stable premium surfacing adhesive designed especially for outdoor applications, yet great indoors, too. It's formulated to withstand the harsh effects of both weather and UV sunlight exposure. This unique adhesive will not yellow, bleed or stain making it ideal for white and light colored stone surfaces.

Surface Bonder Ultra works on polished, honed or textured materials and finishes to match for a virtually seamless result.

## Characteristics

Characteristic	Surface Bonder Ultra
Working Time	9-12 minutes
Fixture Time (for polishing / cutting)	90-110 minutes
Operating temperature	60°-80°F (16°-27°C)*
Viscosity — Adhesive	40,000 – 400,000 Thixotropic
Viscosity — Hardener	Thixotropic liquid
Color — Adhesive	White or colored viscous liquid
Color — Hardener	Clear viscous liquid
Mix Ratio	2:1 (by volume)
Recommended Bond Line	See Material Manufacturers Guidelines for Seams
Flexural Bond Strength — Natural Stone	>4,000 / Substrate Failure
Shelf Life	1 year

\* Use at temperatures below 55°F(12°C) or above 90°F(32°C) may cause incomplete cure, yellowing and poor bonding strength.

## Color Matching

Integra Adhesives is known throughout the industry for excellence in color matching. Our lab combines the latest technology and extensive practical knowledge to produce unrivaled color matches. Customers have access to a large and ever-expanding palette of colors from which to choose. For accurate color matches on a variety of surfaces, visit [www.integra-adhesives.com/color-charts/](http://www.integra-adhesives.com/color-charts/) or download the Integra App from the [Apple App Store](#) or [Google Play Store](#) by searching Integra Adhesives.

## Storage

Store at temperatures between 60° - 80°F (16° - 27°C). Long-term exposure to higher temperatures will reduce shelf life and alter cure properties. Do not freeze. See MFG data on cartridge for expiry information.

## Dispensing / Packaging

Integra Adhesives is a world leader in pre-colored cartridge-based adhesives specially designed for the surfacing industry. Our unique cartridge-based mix and dispense system allows for efficient and consistent color match, fast production output and low waste. Surface Bonder Ultra is available in 215ml cartridges.

## Shipping Options

Integra Adhesives products are available across North America, Europe and many other parts of world. Please visit [www.integra-adhesives.com](http://www.integra-adhesives.com) to find a distributor near you.

Available at: